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SECTION 1: Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- · Trade name: Flexosolve
- · Registration number

All substances used in this mixture have been registered/pre-registered under the REACH regulations, see below for further details. Refer to our office if you require additional information.

- · 1.2 Relevant identified uses of the substance or mixture and uses advised against
- No further relevant information available.
- · Application of the substance / the mixture Flexo plate washout solvent
- · Uses advised against

Food contact, additive.

Not for sale/use by public. Industrial uses only.

- · 1.3 Details of the supplier of the safety data sheet
- · Supplier:

Flexo Supplies UK Ltd Unit 1-2 Ashbourne Court Manners Avenue Manners Industrial Estate

Ilkeston DE7 8EF

Tel: 0844 984 0415 Fax: 0844 984 0416

email: flexo@flexosupplies.co.uk

- · Further information obtainable from: Contact us at the above office.
- · 1.4 Emergency telephone number: Contact us as above (Not 24 hours)

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS08 health hazard

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.



GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Eye Irrit. 2 H319 Causes serious eye irritation.

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- · 2.2 Label elements
- · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

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· Hazard pictograms





GHS02 GHS07

· Signal word Danger

· Hazard-determining components of labelling:

Naphtha (petroleum), hydrotreated heavy

Solvent Naphtha (Petroleum) Light Aromatic C9

· Hazard statements

H226 Flammable liquid and vapour. H319 Causes serious eye irritation.

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

H304 May be fatal if swallowed and enters airways. H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

P243 Take precautionary measures against static discharge.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with

water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P403+P235 Store in a well-ventilated place. Keep cool.

· 2.3 Other hazards

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- · 3.2 Chemical characterisation: Mixtures
- · Description: Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
	Naphtha (petroleum), hydrotreated heavy	25-50%
EINECS: 265-150-3	🚸 Flam. Liq. 3, H226	
	♦ Asp. Tox. 1, H304	
	♦ STOT SE 3, H336	
	Solvent Naphtha (Petroleum) Light Aromatic C9	25-50%
	🍅 Flam. Liq. 3, H226	
	& Asp. Tox. 1, H304	
	Aquatic Chronic 2, H411	
	♦ STOT SE 3, H335-H336	
CAS: 100-51-6	Benzyl alcohol	10-25%
EINECS: 202-859-9	() Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319	

· Additional information: For the wording of the listed hazard phrases refer to section 16.

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SECTION 4: First aid measures

· 4.1 Description of first aid measures

· After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Seek immediate medical advice.

· After skin contact:

Immediately wash with water and soap and rinse thoroughly. Remove contaminated clothing. Dispose of contaminated clothing as hazardous waste. Observe precautions.

Repeated skin contact may result in irritation and dermatitis. Always wear protective gloves suitable for this product.

· After eye contact:

Rinse opened eye for several minutes under running water. Then consult a doctor.

Seek immediate medical advice.

- · After swallowing: Do NOT induce vomiting; rinse mouth with water, call for medical help immediately.
- · 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Information for doctor: Risk of lung aspiration due to low viscosity of product.
- · 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with aqueous film forming foam (AFFF). Cool containers with water spray.

CO2, sand, extinguishing powder. Do not use water.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- 5.2 Special hazards arising from the substance or mixture No further relevant information available.
- · 5.3 Advice for firefighters
- · Protective equipment: Wear self-contained respiratory protective device.
- · Additional information

Cool endangered receptacles with water spray.

Collect contaminated fire fighting water separately. It must not enter the sewage system.

Keep sources of ignition away - flammable solvents and vapours.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep people at a distance and stay on the windward side.

Keep away from ignition sources.

Wear protective clothing.

Urgent consideration given to blanket spillage with AFFF Foam to seal liquid/oygen barrier to help prevent (re)ignition.

· 6.2 Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

In case of seepage into the ground inform responsible authorities.

Ensure storage area for containers is fully bunded to contain min.110% of volume of largest container capacity in storage area.

Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

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Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Send for recovery or disposal in suitable receptacles - may need to be UN approved.

Urgent consideration should be given to blanketing spillage with AFFF Foam Spray to seal from sources of ignition as a precautionary measure.

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Store in cool, dry place in tightly closed receptacles.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Take note of emission threshold.

Use only in well ventilated areas.

Ensure good interior ventilation, especially at floor level. (Fumes are heavier than air).

· Information about fire - and explosion protection:

Keep ignition sources away - no naked sparks/flames/fires. Ensure electrical equipment is protected to correct Zone rating (DSEAR Assessed)

Protect against electrostatic charges. Where required - ensure bonding and earthing of containers and process equipment.

Static generation and accumulation may be increased when using fine filters, strainers, mixing with powders and immiscible liquids, high energy/speed mixers. Take extra precautions. Allow static relaxation time for charges to dissipate before next steps. Do not splash fill.

Do not spray onto a naked flame, hot surfaces, electrical switchgear, live/battery connected electrics, or near to any potential sources of ignition.

Flammable gas-air mixtures may form in empty receptacles.

Wear shoes with conductive soles.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage:

· Requirements to be met by storerooms and receptacles:

Provide solvent resistant, sealed floor.

Prevent any seepage into the ground.

Provide ventilation for receptacles.

Use only receptacles specifically permitted for this substance/product.

Unsuitable material for receptacle: aluminium.

Store in area marked with EX signs under Dangerous Substances and Explosive Atmosphere Regs.

Follow HSE guidance for storage of flammable substances.

Flameproof/explosion proof electrical equipment must be used (ATEX Regulations)

Only store in suitable bunded storage areas. Do not store plastic IBC's with metal drums of other flammable substances.

Unsuitable materials for packaging: Plastics, unless static protected, and an effective permeation barrier has been applied to the inner surface of the packaging.

· Information about storage in one common storage facility:

Do not store together with alkalis (caustic solutions).

Store away from oxidising agents.

· Further information about storage conditions:

Keep container tightly sealed.

Store receptacle in a well ventilated area.

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You are recommended to refer to HSE publications HSG51 - The Storage of Flammable Liquids in Containers; and HSG140 - The Safe Use and Handling of Flammable Liquids, for more detailed understanding of the practices to be adhered to.

Composite plastic IBC's risk sudden and total loss of product in event of fire. Ensure bunded areas are adequate.

Do not store composite plastic IBC's with other packaged flammable goods.

 \cdot 7.3 *Specific end use(s) No further relevant information available.*

SECTION 8: Exposure controls/personal protection

- · Additional information about design of technical facilities: No further data; see item 7.
- · 8.1 Control parameters
- · Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the skin.

Avoid contact with the eyes and skin.

Avoid alcohol consumption while working with the product.

· Respiratory protection:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Filter A - For Organic vapours with boiling point $> 65 \deg C$

Filter AX - For Organic vapours with boiling point < 65 deg C - Single use/limited use filter

You should refer to the respirator/filter manufacturer for final guidance on the type of mask and filter to use.

· Protection of hands:



Protective gloves

Solvent resistant gloves. Use gloves approved to BS EN 374: Protective Gloves against Chemicals.

Chemical Resistant Gloves, class 4 or higher for prolonged exposure.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· Eye protection:



Tightly sealed goggles. EN166 Standard

· Body protection:

Protective work clothing

Antistatic or conductive footwear to required EN standard.

· Risk management measures

Carry out risk assessment under Dangerous Substances and Explosive Atmospheres Regulations (DSEAR), COSHH.

SECTION 9: Physical and ch	iemical properties
9.1 Information on basic physical a	and chemical properties
General Information	
Appearance:	
Form:	Liquid
Colour:	Colourless (Aged product may darken depending upon storage conditions and time period)
Odour:	Characteristic
Odour threshold:	Not determined.
pH-value:	Not determined.
Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	>140 °C
Flash point:	45 °C (Pensky-Martens Closed Cup)
Flammability (solid, gaseous):	Not applicable.
Ignition temperature:	>240 °C
Decomposition temperature:	Not determined.
Self-igniting:	Product is not selfigniting.
Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
Explosion limits:	
Lower:	0.6 Vol %
	The LEL is the lowest concentration of vapour in air that will form
	flammable atmosphere.
Upper:	13.0 Vol %
Vapour pressure at 20 °C:	1 hPa
Density at 20 °C:	$0.855 - 0.865 \text{ g/cm}^3$
Relative density	Not determined.
Vapour density	Not determined.
Evaporation rate	Not determined.
Solubility in / Miscibility with	
water:	Not miscible or difficult to mix.
Partition coefficient (n-octanol/wat	ter): Not determined.
Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.

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· Solvent content:

 Organic solvents:
 100 %

 VOC (EC)
 100.00 %

• 9.2 Other information No further relevant information available.

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability
- · Thermal decomposition / conditions to be avoided:

No decomposition if used according to specifications and industry good practice.

- · 10.3 Possibility of hazardous reactions No dangerous reactions known.
- · 10.4 Conditions to avoid Sources of Ignition, (sparks, flames, static discharges, hot surfaces)
- · 10.5 Incompatible materials: No further relevant information available.
- · 10.6 Hazardous decomposition products: Carbon monoxide if incomplete combustion.

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:				
64742-48-9 Naphtha (petroleum), hydrotreated heavy				
Oral	LD50	>5000 mg/kg (rat)		
Dermal	LD50	>3000 mg/kg (rab)		
100-51-6 Benzyl alcohol				
Oral	LD50	1230 mg/kg (rat)		
Dermal	LD50	2000 mg/kg (rabbit)		

- Primary irritant effect:
- · Skin corrosion/irritation Based on available data, the classification criteria are not met.
- · Serious eve damage/irritation

Causes serious eye irritation.

- · Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction) Void
- · Germ cell mutagenicity Void
- · Carcinogenicity Void
- · Reproductive toxicity Void
- · STOT-single exposure

Void

May cause respiratory irritation. May cause drowsiness or dizziness.

- · STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard

May be fatal if swallowed and enters airways.

SECTION 12: Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- · 12.2 Persistence and degradability No further relevant information available.
- · 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Toxic for fish

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$\cdot \textit{Additional ecological information:}$

· General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- · 12.5 Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- $\cdot \ \textbf{12.6 Other adverse effects} \ \textit{No further relevant information available}.$

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

Must not be disposed together with household refuse. Do not allow product to reach sewage system. Refer to the revised Waste Framework Directive (2008/98 EC) and the European Waste Catalogue (EWC). Substance is "hazardous" if it is classified as waste according to annexx III of rWFD, subject to thresholds. Refer to "WM3: Hazardous Waste: Interpretation of the definition and classification of hazardous waste", located on Environment Agency website.

· European waste catalogue

Refer to WM3 Hazardous Waste: Interpretation of the definition and classification of hazardous waste.

· Uncleaned packaging:

· Recommendation:

Waste Solvent Disposal must be made according to official regulations. Refer to Hazardous Waste Regulations 2005. Requires movement under Consignment note by licensed waste carrier. We may be able provide this service - please contact us for more details.

Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning. Please contact us if you wish to return your used packaging (205litre and IBC's only).

Containers to be scrapped as waste must be cleaned so that no hazardous substances remain, otherwise uncleaned containers containing residue for srap will need to be consigned as hazardous waste as per WM3.

· 14.1 UN-Number	
· ADR, IMDG, IATA	UN1993
· 14.2 UN proper shipping name	
$\cdot ADR$	1993 FLAMMABLE LIQUID, N.O.S. (Naphth (petroleum), hydrotreated heavy, Solvent Naphth (Petroleum) Light Aromatic C9), ENVIRONMENTALL HAZARDOUS, special provision 640E
· IMDG	FLAMMABLE LIQUID, N.O.S. (Naphtha (petroleum hydrotreated heavy, Solvent Naphtha (Petroleum) Lig. Aromatic C9), MARINE POLLUTANT
· IATA	FLAMMABLE LIQUID, N.O.S. (Naphtha (petroleum hydrotreated heavy, Solvent Naphtha (Petroleum) Ligi Aromatic C9)

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(Contd. of page 8) · 14.3 Transport hazard class(es) · ADR, IMDG · Class 3 Flammable liquids. · Label \cdot IATA · Class 3 Flammable liquids. · Label · 14.4 Packing group III · ADR, IMDG, IATA · 14.5 Environmental hazards: Product contains environmentally hazardous substances: Solvent Naphtha (Petroleum) Light Aromatic C9 · Marine pollutant: Yes Symbol (fish and tree) · Special marking (ADR): Symbol (fish and tree) · 14.6 Special precautions for user Warning: Flammable liquids. · Danger code (Kemler): F-E,S-E· EMS Number: · 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code Not applicable. · Transport/Additional information: · Limited quantities (LQ) 5L3 · Transport category · Tunnel restriction code D/E· UN "Model Regulation": UN1993, FLAMMABLE LIQUID, N.O.S. (Naphtha (petroleum), hydrotreated heavy, Solvent Naphtha (Petroleum) Light Aromatic C9), special provision 640E, ENVIRONMENTALLY HAZARDOUS, 3, III

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3, 28, 29
- · National regulations:
- · Other regulations, limitations and prohibitive regulations
 The Dangerous Substances and Explosive Atmoshere Regulations (DSEAR)
- · 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

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The information contained in this SDS does not constitute a risk assessment, and should not replace the user's own assessment of risks as required by other health and safety legislation.

· Relevant phrases

None

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.

· Training hints

Make users aware of the contents of this document and train according to use and risks within your operation.

- · Department issuing SDS: Product safety department.
- · Contact: Sales Office in the first instance.
- · Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids - Category 3

Acute Tox. 4: Acute toxicity - Category 4

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Asp. Tox. 1: Aspiration hazard - Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard - Category 2

-GI